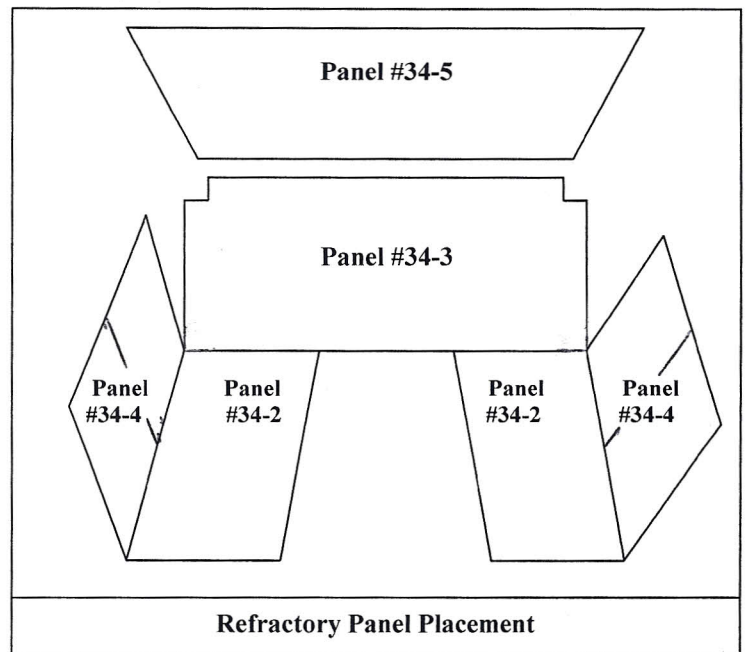
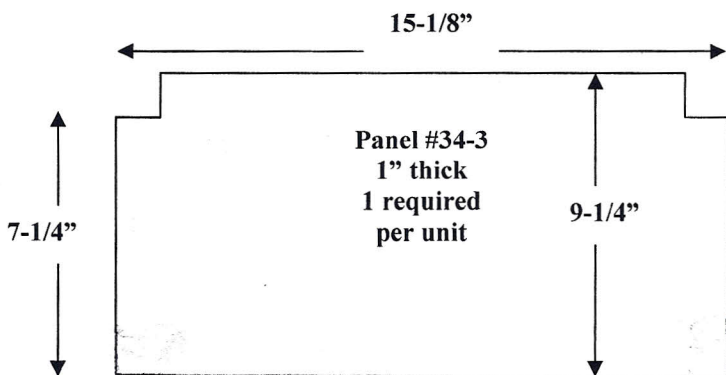
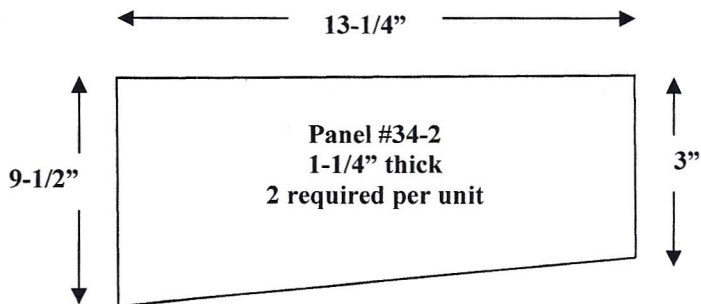
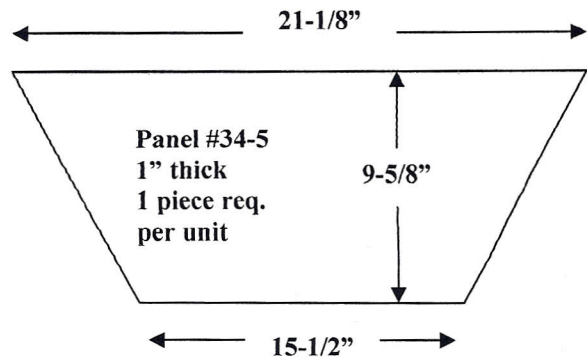
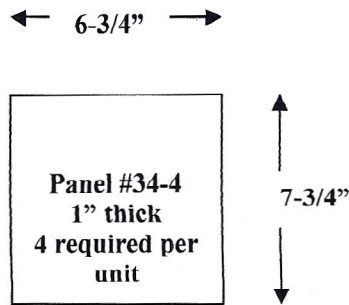


# MAGNA FYRE 3418 REFRACTORY INSTALLATION GUIDE



**There are a total of 8 refractory panels. The refractory panels can be installed either side out.**

**Panels #34-2 (bottoms)** – Place evenly spaced in the bottom of the unit. Not included in 34-0 kit (must be ordered separately).

**Panels #34-4 (sides)** – These panels are placed behind the tabs welded on the steel side tubes in the firebox. Slide them as far forward as possible to ease the back panel installation.

**Panel #34-3 (back)** – This is the panel with the notches in the two upper corners. Slide it behind one back edge of the side panel to gain clearance on the other side. Once the back is centered, slide both side panels back to apply pressure to hold the back secure.

**Panel #34-5 (angle)** – This panel is installed by setting it inside the firebox from above and behind the stainless steel tube which extends horizontally across the upper portion of the firebox. The 15-1/2" side will rest on top of the #3 panel. The 21-1/4" side will rest against the stainless steel tube in the upper portion of the firebox.

**Call Wilkening Fireplace Company at 800-367-7976 with any questions.**